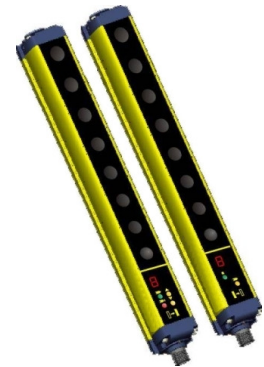


Quick Instruction Manual Safety Light Curtain OY32

Devices for finger- and handprotection



Safety Information



The following points must be observed for a correct and safe use of the OY32 safety device:

- The stopping system of the machine must be electrically controlled.
- This control system must be able to stop the dangerous movement of the machine within the total machine stopping time T as per paragraph 1.3.3 of the manual included in the CD supplied and during all working cycle phases.
- Mounting and connection of the safety light curtain must be carried out by qualified personnel only, according to the indications included in the special sections (refer to sections 2; 3; 4; 5) and in respect to the applicable standards.
- The safety light curtain must be securely placed in a particular position so that access to the dangerous zone is not possible without the interruption of the beams.
- The personnel operating in the dangerous area must be well trained and must have adequate knowledge of all the operating procedures of the safety light curtain.
- The TEST button must be located outside the protected area because the operator must check the protected area during all Test operation.
- The RESET/RESTART button must be located outside the protected area because the operator must check the protected area during all Reset/Restart operations.
- Please carefully read the instructions for the correct functioning before powering the light curtain

Precautions to be observed for the choice and installation



Make sure that the protection level assured by the OY32 device (Type 4) is compatible with the real danger level of the machine to be controlled, according to **EN 954-1** and **EN 13849-1**.

- The outputs (OSSD) of the ESPE must be used as machine stopping devices and not as command devices. The machine must have its own START command.
- The dimension of the smallest object to be detected must be larger than the resolution level of the device.

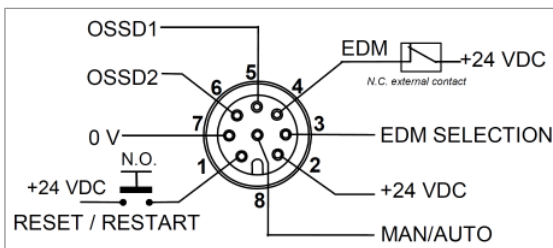
- The ESPE must be installed in a room complying with the technical characteristics indicated in section 10 "Technical Data" of the manual include in the CD supplied.
- Do not install device near strong and/or flashing light sources or close to similar devices.
- The presence of intense electromagnetic disturbances could jeopardise device functioning. This condition shall be carefully assessed by seeking the advice of ipf electronic Technical service.
- The operating distance of the device can be reduced in presence of smog, fog or airborne dust.
- A sudden change in environment temperature, with very low minimum peaks, can generate a small condensation layer on the lenses and so jeopardise functioning.
- Reflecting surfaces near the safety light curtain light beam (above, under or lateral) can cause passive reflections that can jeopardize functioning.
- The safety device must be installed at a distance which is major or equal to the minimum safety distance S to ensure that the operator can not reach the dangerous area until the moving dangerous object has been blocked by the ESPE.



The failure to respect the safety distance reduces or cancels ESPE the protection function. For more detailed information about calculation of safety distance, please refer to the complete manual contained in the CD supplied.

CONNECTIONS

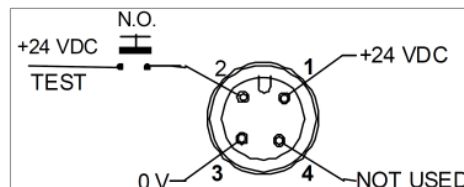
RECEIVER (RX):



- 1 = white = RESET / RESTART (*)
- 2 = brown = +24V DC
- 3 = green = EDM SELECTION
- 4 = yellow = EDM
- 5 = grey = OSSD 1
- 6 = pink = OSSD 2
- 7 = blue = 0V
- 8 = red = MANUAL / AUTOMATIC RESTART

(*) automatic RESTART → RESET-Function
 manual RESTART → RESET/RESTART-Function

EMITTER (TX):



- 1 = brown = +24V DC
- 2 = white = TEST
- 3 = blue = 0V
- 4 = black = NOT USED

Notes for the electrical connection

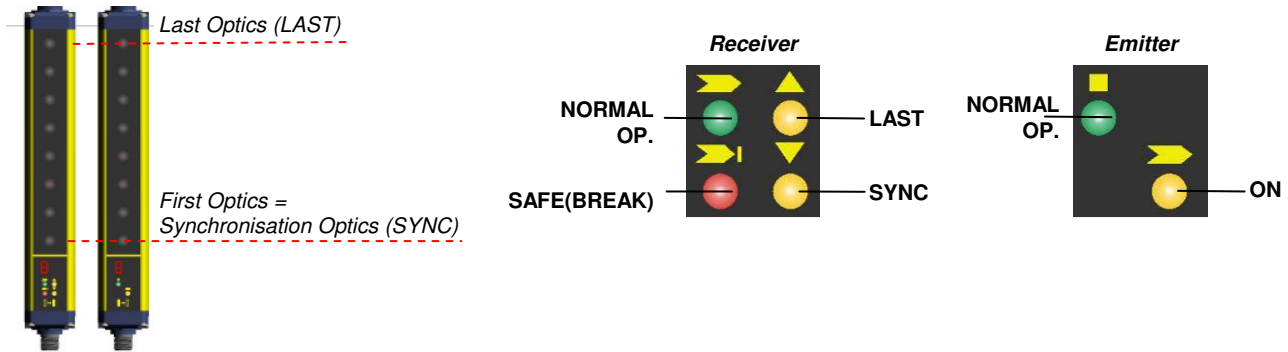
Function	Connection to	Status
TEST (Transmitter)	+ 24V DC	TEST ON
	Not connected or 0V	TEST OFF
RESET (Receiver)	+ 24V DC	RESET ON
	Not connected or 0V	RESET OFF
EDM (Receiver)	Normally closed contact for a forceguided relay	EDM is active
	Not connected or 0V	EDM is not active
EDM SELECTION (Receiver)	+ 24V DC	EDM OFF
	Not connected or 0V	EDM ON
MAN/AUTO RESET (Receiver)	OSSD1	AUTOMATIC RESET
	OSSD2	MANUAL RESET

ALIGNMENT PROCEDURE

The alignment between the emitting and the receiving units is necessary to obtain the correct functioning of the light curtain.

A good alignment prevents output instability caused by dust or vibrations. The alignment is perfect if the optical axes of the first and the last emitting unit beams coincide with the optical axes of the corresponding elements of the receiving unit.

The beam used to synchronise the two units is the first after the connector. SYNC is the optics connected with this beam and LAST is the optics connected to the last beam after the SYNC unit.



Signals are clearly identified through symbols allowing immediate reading, independent of bars directions. A short description of the signalling LEDs is necessary to avoid misunderstandings.






Two yellow LEDs (▲ LAST, ▼ SYNC) on the receiver facilitate the alignment procedure.

Correct alignment procedure

The light curtain alignment can be effected only after having completed the mechanical installation and the electrical connections. The following procedure has to be followed:

NOTE: The OY32 safety light curtain is equipped with a system which informs the user on the alignment obtained.

The alignment function can be activated when powering the device, by keeping the normally open RESET/RESTART contact closed for at least 0.5 seconds.

Display	LED ➡ NORMAL OP.	LED ➡I SAFE (BREAK)	LED Gelb ▼ SYNC	LED Gelb ▲ LAST	Condition	Alignment Status
	OFF	ON	ON	ON	Sync: NOK Last: NOK	Not aligned
			OFF		Sync: NOK Last: NOK	
			OFF	OFF	Sync: OK Last: OK Middle optics: NOK	
	ON	OFF	OFF	OFF	Each beam is over the min. operating threshold and the number of beam over the threshold is included between 0 and 25%.	MINIMUM alignment
	ON	OFF	OFF	OFF	Each beam is over the min. operating threshold and the number of beam over the threshold is included between 25 and 50%.	
	ON	OFF	OFF	OFF	Each beam is over the min. operating threshold and the number of beam over the threshold is included between 50 and 75%.	
	ON	OFF	OFF	OFF	Each beam is over the min. operating threshold and the number of beam over the threshold is included between 75 and 100%.	MAXIMUM alignment

- A** Keep the receiver in a steady position and set the emitter until the yellow LED (▼ SYNC) is OFF. This condition shows the alignment of the first synchronisation beam.
- B** Rotate the emitter, pivoting on the lower optics axis, until the yellow LED (▲ LAST) is off.

NOTE: Ensure, that the green LED (➡ NORMAL OP) is steady on.

- C** Delimit the area in which the green LED (➡) is steady through some micro adjustments - for the first and then for the second unit - so to have the maximum alignment (4) and then place both units in the centre of this area.
- D** Fix the two units firmly using brackets.
- Verify, that the green LED (➡) on the RX unit is ON and beams are not interrupted, then verify, that the red LED SAFE (BREAK) (➡I) on the TX unit turns ON if even one single beam is interrupted (condition where an object has been detected).
 - This verification shall be made with the special cylindrical test piece having a size suitable to the resolution of the device used (refer section 2.2.6 "Controls after first installation").

E Switch OFF and ON the device in normal operating mode.

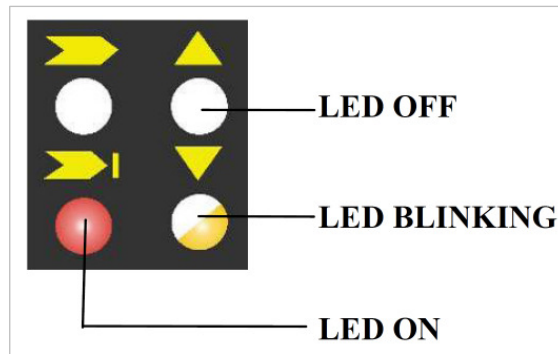
The alignment level is monitored also during device standard operating mode via display (see section 7.2 of the manual include in the CD supplied).

Once the curtain has been aligned and correctly fastened, the display signal is useful both to check the alignment and show a change in the environmental conditions (occurrence of dust, light disturbance and so on) via signal level monitoring.

DIAGNOSTICS FUNCTION

The operator can visualise the operating condition of the light curtains thanks to a one-digit display positioned on both the RX and TX unit. OY32 also has four LEDs on the RX unit and two LEDs on the TX unit.

The figure below shows all signalling LEDs modes: OFF, ON and BLINKING.











The operator can evaluate the main causes of the system stopping or failure using the 7-segment display and LEDs used to visualise the functions.

For Receiver:

Function	Status	Meaning	LED	DIGIT
Normal Operation	Alignment	See section 5		
	Test (red ON)	Light curtain being tested. OSSD status shall be OFF		
	Emission (OSSD ON) (green ON)	Light curtain working in normal operating conditions		
	Interruption (OSSD OFF) (red ON)	Light curtain working in safety block conditions		
	Interlock, Beams free (red ON, yellow ON)	Light curtain in interlock, waiting for restart. OSSD status must be OFF		
	Interlock, Beams interrupted (red ON, yellow ON)	Light curtain in interlock, OSSD status must be OFF		
	Signal level	Minimum (1 bar) Medium (2 bars) Maximum (3 bars)		
	EDM enabled	EDM function is selected		

Function	Type	Check and repair	LED	DIGIT
Error status	OSSD error (red ON)	Check OSSD connections. Make sure that they are not in contact with one another or with the supply cables, then Reset. If the failure continues contact ipf electronic.		
	Internal error (red ON)	Switch OFF and switch ON the power supply circuit. If the failure continues contact ipf electronic.		
	Optical error (red ON)	Reset. If the failure continues contact ipf electronic.		
	EDM error (red ON)	Check EDM connections and lines. If the failure continues contact ipf electronic.		
	Restart selection error (red ON)	Check the man/auto restart connection. If the failure continues contact ipf electronic.		
	No power supply (LEDs OFF)	Check connections and input voltage value. If the failure continues contact ipf electronic.		

For emitter:

Function	Status	Meaning	LED	DIGIT
Normal operation	TEST (green ON)	Light curtain being tested. OSSD status on the receiver must be OFF		
	Emission (green ON, yellow ON)	Light curtain in normal operating condition.		
Function	Type	Check and repair	LED	DIGIT
Error status	Internal error (green ON)	Switch of and switch on the power supply circuit. If the failure continues contact ipf electronic.		
	Optical error (red ON)	Switch of and switch on the power supply circuit. If the failure continues contact ipf electronic.		
	No power supply (LEDs OFF)	Check connections and input voltage value. If the failure continues contact ipf electronic.	